ASHCRO

E2F Explosion-Proof Pressure Transducer

FEATURES

- Flameproof approval for explosion-proof, hazardous applications.
- FM. CSA. ATEX and IECEx approvals
- Ranges vac through 20,000 psi
- IP66/67 Ingress rating
- Wide selection of process connections available
- Customizable configurations
- External magnetic offset & span adjustment
- Barometric pressure ranges available (standard & custom ranges)
- SIL 3 capable

TYPICAL USES

- Oil field equipment
- Upstream oil & gas production
- Natural gas compression
- Alternative energy projects
- **Engine monitoring**
- Process & pneumatic sensing
- Hydrogen applications



Reference Temperature: 70 °F ±3.6 °F, (21 °C ±2 °C)

Static Accuracy: $\pm 0.25\%$ of span, $\pm 0.50\%$ of span, $\pm 1.0\%$ of span,

> (0-1.5# Range only available in $\pm 0.5\%$ and 1.0%accuracy) Terminal Point Method includes: hysteresis, linearity, repeatability, offset and span

Stability: ±0.25% year at reference conditions

ENVIRONMENTAL SPECIFICATIONS

Offset: ±0.005% /°F from -40 °F to 257 °F Thermal Coefficients: (±0.009% /°C from -40 °C to 125 °C)

Span: ±0.005% /°F from -40 °F to 257 °F (±0.009% /°C from -40 °C to 125 °C)

Storage: -58 °F to 257 °F (-50 °C to 125 °C) Temperature Limits: Operating: -40 °F to 176 °F (-40 °C to 80 °C)

Media: -40 °F to 176 °F (-40 °C to 80 °C)

Humidity: 0-100% (non-condensing)

FUNCTIONAL SPECIFICATIONS

Response Time (Output): 4 ms

Gauge/Compound VAC to 20,000 psig

Pressure Ranges:

Shock: 80g, 6 ms, Haversine

Vibration: Random: 10g RMS 20-2000 Hz

Absolute 0 to 500 psia

Pressure Ranges:

Proof Pressure: 1.2X - 2X (See Table 1 on page 2)

Burst Pressure: 3X - 8X (See Table 1 on page 2)



Tru**%ccurac**y



















- Highly configurable
- Easy calibration of offset and span
- SIL Certified

ELECTRICAL SPECIFICATIONS

Circuit Protection: Reverse polarity protected

Supply Voltage Output

9-36 Vdc: 4-20 mA, 20-4 mA (2-wire), 0-5 Vdc, 1-5 Vdc, 1-6 Vdc,

0.1-5 Vdc, 0.5-4.5 Vdc

14-36 Vdc: 0-10 Vdc, 1-11 Vdc, 0.1-10 Vdc

Adjustability: ±5% of span non-interactive offset & span

Supply Current: <8 mA (Vout)

Curent Source/Sink 1 mA (source)/ 0.1 mA (sink) MAX.

for Voltage Output

100 Vdc/Vac, optional 500 Vdc/Vac Withstand/Breakdown

1 of 7



E2F Explosion-Proof Pressure Transducer

PHYSICAL SPECIFICATIONS

Ingress Rating: IP66 (NEMA 4X) (STD.)

IP67 (IP69K Consult Factory)

WETTED MATERIAL

Diaphragm:

Sensor:

Material:

17-4PH® Stainless steel

B 316L Stainless steel

C 316L Stainless steel, liquid isolated

D A286

Process Connection: 316L Stainless steel

NON-WETTED MATERIAL

Housing: 316L Stainless steel

EMC TESTING

EMC: Directive 2014/30/EU, and EN61326-1,

EN61326-2-3 (Industrial Env.)

61000-4-6 (Conducted RF) 3V (0.15 to 80MHz)

61000-4-8 (Line Freq. Magnetic) 30A/m

Emissions: EN 55011 (CISPR 11) Class A, Group 1 & FCC (47 CFR 15)

HAZARDOUS AREA CERTIFICATIONS

Explosion Proof/Flameproof/Dust Ignition Proof Installations

FΜ

Class I Division 1, Groups A, B, C, D T4, -40°C < Ta <80°C Class II Division 1, Groups E, F, G T4, -40°C < Ta <80°C Class III T4, -40°C < Ta <80°C

Class I, Zone 1, AEx db IIC T4 Gb -40°C < Ta < 80°C Class II, Zone 21, AEx tb IIIC T135°C Db -40°C < Ta < 80°C

CSA

Class I, Division 1, Groups A, B, C and D T4 Class II, Division 1, Groups E, F and G T135°C Class III, Division 1, T135°C Ex db IIC T4 Gb

ATEX

Ex tb IIIC T135°C Db

II 2 G Ex db IIC T4 Gb -40°C < Ta < 80°C II 2 D Ex tb IIIC T135°C Db -40°C < Ta < 80°C

IECEx

Ex db IIC T4 Gb -40°C < Ta < 80°C Ex tb IIIC T135°C Db -40°C < Ta < 80°C

TABL	E 1: PF	ROOF &	BURST	PRES	SURE	MULTI	PLIER:	S	
	A Sensor - 17-4PH® SS			nsor - L SS		nsor - SS ISO	D Sensor - A286		
Sensor Range	Proof	Burst	Proof	Burst	Proof	Burst	Proof	Burst	
(psi)									
1.5					3.3X	5X			
5					3X	5X			
10					2X	5X			
15					2X	5X			
30					2X	5X			
45	1.9X	8X	1.4X	8X	3.1X	5X			
50	2.9X	8X	2.2X	8X	2.8X	5X			
60	2.4X	8X	1.8X	8X	2.3X	5X			
75	1.9X	8X	1.5X	8X	1.9X	5X			
100	2X	8X	1.5X	8X	3.0X	5X			
150	2X	8X	1.5X	8X	2X	4X			
200	2X	8X	1.5X	8X	3.0X	3X			
300	1.9X	8X	1.5X	8X	2X	3X			
500	2X	8X	1.2X	5X	2X	3X			
750	1.9X	8X	1.2X	5X					
1000	2X	8X	1.2X	5X					
1500	1.9X	8X	1.2X	5X					
2000	2X	8X	1.2X	5X					
3000	1.9X	5X	1.2X	5X					
5000	1.5X	5X	1.2X	5X			2.4X	5X	
7500	1.5X	3X					1.6X	5X	
10000	1.2X	3X					1.2X	5X	
15000	1.7X	3X					1.7X	5X	
20000	1.3X	3X					1.3X	5X	
(Compo	und)								
VAC#					2X	5X			
V&15#					2X	5X			
V&30#					2X	5X			
V&45#	2X	8X	1.5X	8X	3X	7.7X			
V&60#	2X	8X	1.5X	8X	2X	5X			
V&100#	2X	8X	1.5X	8X	3.3X	6X			
V&150#	2X	8X	1.5X	8X	2X	4X			
V&200#	2X	8X	1.5X	8X	3X	4.5X			
V&300#	2X	8X	1.5X	8X	2X	3X			
(psia)									
15					2X	5X			
30					2X	5X			
70					2X	5X			
150					2X	4X			
300					2X	3X			
500					2X	3X			



E2F Explosion-Proof Pressure Transducer

ORDERING CODE	Example:	E2F	В	3	С	F02	42	CF	Х	10	F	100#	-XNH
Model													
E2F - Flame proof		E2F											
Sensor Materials - See Table 2 on page 4	for more option	ns											
A - 17-4PH® Stainless steel				-									
B - 316L Stainless steel			В	-									
C - 316L Stainless steel (liquid isolated)													
D - A286				-									
Accuracy				_									
3 - 0.25% span (not available with 1.5 psi range)				3									
5 - 0.50% span													
7 - 1.00% span													
Calibration Chart													
N - Without calibration chart						_							
C - With Traceable calibration certificate					С	_							
Pressure Connections - See Table 3 on p	age 5 for more o	ontions											
F02 - (1/4 NPT Female)	252 2	,				F02							
Output Type - Consult factory for addition	nal outnuts					1 02							
05 - 0-5 Vdc (not available with X1L variation								-					
10 - 0-10 Vdc (not available with X1L variation	,							-					
11 - 1-11 Vdc	711)							-					
15 - 1-5 Vdc								-					
16 - 1-6 Vdc								-					
24 - 20-4 mA								-					
42 - 4-20 mA							42	-					
45 - 0.5-4.5 Vdc non-ratiometric								-					
00 - Custom								-					
Electrical Connections - See Table 4 on p	nage 6 for more	ontions						-					
CF - (½ NPT conduit w/flying leads)	sage o for more	options						CF					
Mating Connector								- 01					
X - Without mating connector									X	-			
Cable Length										-			
Max cable length of 30ft for outputs 05, 10, 11, 12	. 13, 15, 16 and 45,	Max cable	e lenath	of 99ft fo	r outputs	s 24 and 4	12						
00 - No cable	, 10, 10, 10 and 101		, iongan	0. 00	. output	, <u> </u>							
XX - 01 to 99										10			
Unit of Length													
F - Feet											F	-	
M - Meter													
N - Inches													
0 - No cable													
Pressure Ranges - Coding example only,	see Table 5 on t	page 7 fo	or more	e optio	ns								
100# - 100 psig		<u> </u>										100#	
Options (if choosing an option(s) must incl	ude an "X")												-X
NN - Paper tag													
NH - Stainless steel tag													NH
6B - Cleaned for Oxygen service													
6W - Cleaned to ASME B40.100 Level IV, NO	OT marked for oxy	/aen serv	/ice										
1L - SIL certification for E2 series transduce													

Accessory	Part Number
Offset and Span Adjustment Magnet	266A143-01
Accessories must be ordered separately	



E2F Explosion-Proof Pressure Transducer

					TABLE 2	- SENSO	R PRES	SURE F	RANGE					
	;	Sensor N	/laterial			Sensor Material						Sensor N	/laterial	
psi	A 17-4PH® SS	B 316L SS	C 316 ISO	D A286	bar	A 17-4PH® SS	B 316L SS	C 316 IS0	D A286	inHg	A 17-4PH® SS	B 316L SS	C 316 ISO	D A286
1.5#			•											
5#			•		400MB			•		10IM			•	
10#			•		600MB			•		20IM			•	
15#			•		1BR			•		30IM			•	
30#	•	•	•		1.6BR	•	•	•		50IM	•	•	•	
45#	٠	•	•		2BR	٠	•	•		100IM	•	•	•	
50#	٠	•	•		2.5BR	•	•	•		200IM	•	•	•	
60#	•	•	•		4BR	•	•	•		300IM	•	•	•	
75#	•	•	•		6BR	•	•	•		500IM	•	•	•	
100#	•	•	•		10BR	•	•	•		1000IM	•	•	•	
150#	•	•	•		16BR	٠	•	•		VACIM			•	
200#	•	•	•		20BR	•	•	•		V&30IM			•	
250#	•	•	•		25BR	•	•	•		V&60IM	•	•	•	
300# 500#	•	•	•		40BR 60BR	•	•			V&100IM V&200IM	•	•	•	
750#	•	•	•		100BR	•	•			30IMA	•	•	•	
1000#	•	•			160BR	•				50IMA			•	
1500#	•	•			200BR	•	•			100IMA			•	
2000#	•	•			250BR	•			•	200IMA			•	
2500#		•			400BR	•			•	300IMA			•	
3000#	•	•			600BR	•			•	500IMA			•	
5000#	•	•		•	1000BR	•			•	1000IMA			•	
7500#	•			•	1400BR				•	20&32IMA			•	
10000#	•			•	VACBR			•		26&32IMA			•	
15000#	•			•	V&1BR			•		700&1100MBA			•	
20000#	•			•	V&1.6BR	•	•	•		900&1100MBA			•	
VAC#			•		V&2BR	•	•	•						
V&15#			•		V&4BR	•	•	•						
V&30#	•	•	•		V&6BR	•	•	•						
V&45#	•	•	•		1BRA			•						
V&60#	٠	•	•		1.6BRA			•						
V&100#	•	•	•		2BRA			•						
V&150#	•	•	•		2.5BRA			•						
V&200#	•	•	•		4BRA			•						
V&300#	٠	•	•		6BRA			•						
15#A			•		10BRA			•						
30#A 50#A			•		16BRA 20BRA			•						
100#A			•		25BRA			•						
120#A			•		ZJDNA			-						
200#A			•											
300#A			•											
500#A			•											



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TABLE 3 - PRESSURE CONNECTION DIMENSIONS

1/8 NPT Male

Code: MO1

MAWP: 20,000 psi





1/4 NPT Male

Code: MO2

MAWP: 20,000 psi





1/2 NPT Male

Code: MO4

MAWP: 10,000 psi





7/16-20 UNJF-3A 37° Flare (SAE AS4395)

Code: M76

MAWP: 20,000 psi





⁷∕₁6-20 UNJF-2A SAE-Male (SAE J1926 O-Ring Boss seal)

Code: MEK

MAWP: 10,000 psi





G1/4 B-Male (EN837-1)

Code: MG2

MAWP: 20,000 psi

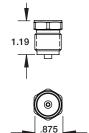




G½ B Male (EN837-1)

Code: MG4

MAWP: 20,000 psi

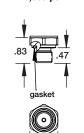


Hex.

G1/4 A-MALE (stud end DIN 3852-E G1/4)

Code: MGA

MAWP: 10,000 psi

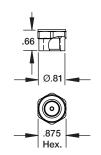




1/4-18 NPT Female

Code: F02

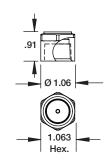
MAWP: 10,000 psi



1/2-14 NPT Female

Code: F04

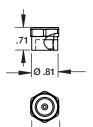
MAWP: 5,000 psi



%6-18 UNF-2B Female

Code: F09

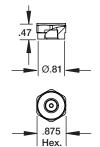
MAWP: 25,000 psi



1/8-27 NPT Female

Code: F01

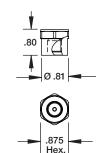
MAWP: 10,000 psi



7/16-20 UNF-2B **SAEJ1926**

Code: FRW

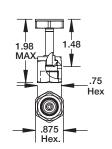
MAWP: 9,100 psi



1/4" VCR® gland with %6-18 Female Swivel Nut

Code: FV2

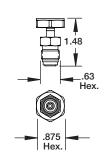
MAWP: 5,100 psi



1/4" VCR® gland with %₆-18 Male Swivel Nut

Code: MV2

MAWP: 5,100 psi





E2F Explosion-Proof Pressure Transducer

TABLE 4 - ELECTRICAL CONNECTION DIMENSIONS

Maximum temperature range listed

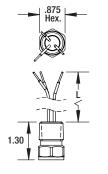
1/2 NPT Conduit With Flying Leads

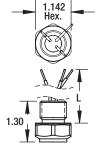
Code: CF IP67 (NEMA 4X) -40 °F to 176 °F (-40 °C to 80 °C)

M20 Conduit With Flying Leads

Code: MF IP67 (NEMA 4X)

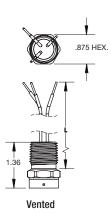
-40 °F to 176 °F (-40 °C to 80 °C)

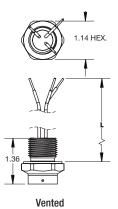




Unvented

Unvented





Vented conduit supplied on units with pressure range ≤ to 500#

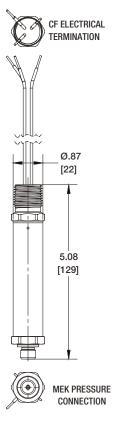
	TABLE 5 - I	PRESSURE RA	NGES				
.;	PSI	bar	inHg				
Vac.	VAC#	VACBR	VACIM				
	V&15#	V&1BR	V&30IM				
	_	V&1.6BR	_				
	V&30#	V&2BR	V&60IM				
ᇹ	V&45#	_	V&100IM				
in o	V&60#	V&4BR	_				
Compound	_	V&6BR	_				
త	V&100#	_	V&200IM				
	V&150#	_	_				
	V&200#	_	_				
	V&300#	_	_				
	1.5#	100MB	3IM				
	5#	400MB	10IM				
	_	600MB	_				
	10#	_	20IM				
	15#	1BR	30IM				
	_	1.6BR	50IM				
	30#	2BR	_				
		2.5BR	_				
	45#	_					
	50#	400	100IM				
	60#	4BR					
	75# —	6BR	_				
	100#	ODN	200IM				
	150#	10BR	300IM				
	200#	IUDN	300IIVI				
_		16BR	_				
Positive Pressure (psig)	250#		500IM				
о В	300#	20BR	—				
sur	_	25BR	_				
res	500#	_	1000IM				
le P	_	40BR	_				
siti	750#	_	_				
P0	_	60BR	_				
	1000#	_	_				
	1500#	100BR	_				
	2000#	160BR	_				
	_	200BR	_				
	2500#	_	_				
	3000#	_	_				
	_	250BR	_				
	5000#	_	_				
		400BR	_				
	7500#	_	_				
		600BR	_				
	10000#	100000	_				
	15000#	1000BR	_				
	20000# 15#A	1BRA	— 30IMA				
	— IS#A	1.6BRA	50IMA				
	30#A	2BRA					
(a)	—	2.5BRA	_				
Absolute Pressure (psia)	50#A		100IMA				
an l	_	4BRA	_				
ess	_	6BRA	_				
P.	100#A	_	200IMA				
ğ	_	10BRA	300IMA				
psq	200#A	_	_				
⋖	_	16BRA	500IMA				
	300#A	20BRA	1000IMA				
	500#A	25BRA	_				



E2F Explosion-Proof Pressure Transducer

DIMENSIONS

For reference only, consult Ashcroft for specific dimensional drawings



Tru%ccuracy

What Does It Mean?

Ashcroft's TruAccuracy™ specification is exclusively based on terminal point methodology instead of statistically derived schemes like 'best fit straight line'.

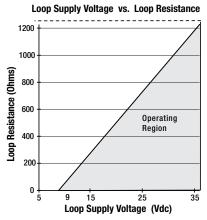
TruAccuracy[™] means the Ashcroft E2F has $\pm 0.25\%$ accuracy out of the box. Zero and span setting errors are already included in the $\pm 0.25\%$ accuracy spec.

The E2F is ready to be installed with no additional calibration adjustments required.

A unit from another manufacturer advertised as $\pm 0.25\%$ best fit straight line may actually be a $\pm 1.25\%$ to $\pm 2.25\%$ device. Using best fit straight line method, the accuracy spec does not include zero and span setting errors, which can be as much as $\pm 1.00\%$ each.

LOOP SUPPLY VOLTAGE CHART

FOR TRANSMITTERS WITH 4-20 mA OUTPUT SIGNAL, THE MINIMUM VOLTAGE AT THE TERMINAL IS 9 VDC



 $V_{\text{MIN}} = 9V + (0.022 \text{*A x R}_{\text{LOOP}}) \text{ (*includes a 10\% safety factor)}$

 $R_{\text{LOOP}} = R_{\text{SENSE}} + R_{\text{WIRING}}$

 $R_{\text{LOOP}} = \text{Loop Resistance (Ohms)}$

 $R_{\text{SENSE}} = Sense \ Resistance \ (Ohms)$

 $R_{\text{WIRING}} = \text{Wire Resistance (Ohms)}$

NOTE: See power supply requirement chart for maximum supply voltage limits